

# EP



TPV

TPV

Features:

Azsoft, black thermoplastic vulcanizate (TPV) in the thermoplastic elastomer (TPE) family. This material combines good physical properties, chemical resistance and elasticity, designed for injection applications. This grade of TPV can be processed on conventional thermoplastics equipment for



process:

Drying conditions	Dring temperature/	Dring time/h
first choice	80 90	2 3
other choice	100	1

110

105

If drying temperature over than 110 ,it might cause materials blocking in barrel zone;if use moisture analysis meter,the temperture setting should be on 105 .

R							
40-150	160-170	200-220	220-240	220-240	220-240	220-240	50-70

1.Dawnprene TPV PVC

Dawnprene TPV is incompatible with PVC mateials,hence must clean the equipment before using.

2. 120 × 100 × 2 , .

Above testing data is tested by injected sample block, cutting by the sheet size is 120 × 100 × 2 .

3. 25%

Compression Set 25%

4.

The properties is typical performance,is not regarding as technical index or agreement.

5.

Any reprocessing must follow the above instructions,and ensure no content impurity.

6.

Above instructions for reference only,different equipment might have difference parameters,please adjust accordingly with different mold and product shape.

SHANDONG DAWN POLYMER CO.,LTD

: . 265703

Address:Zhenxing Road,Longgang Economic Zone,Longkou,Shandong, China. 265703

( ) 0086-535-8868588;( )0086-535-8833988

Tel:(Foreign Trade) 0086-535-8868588;(Domestic Trade)0086-535-8833988