

# Dawnprene TPV 13-45A

TPV

TPV

Features:

A hard,black,UV resistance thermoplastic vulcanizate (TPV) in the thermoplastic elastomer (TPE) family. This material combines good physical properties,chemical resistance and elasticity, designed for extrusion and injection applications.This grade of TPV can be processed on conventional thermoplastics equipment for extrusion,injection molding.It is polyolefin based and completely recyclable.

RoHS	RoHS		
	2018-07-10		
	0.956	g/cm <sup>3</sup>	ISO 1183
(Shore A,15sec,23 )	48	A	ISO 7619
- 23	5.18	Mpa	ISO 37 2
20%	0.56	Mpa	ISO 37 2
50%	0.88	Mpa	ISO 37 2
100%	1.24	Mpa	ISO 37 2
- 23	590	%	ISO 37 2
- 23- Die C	19.2	KN/m	ISO 34-2

Drying conditions	Dring temperature/	Dring time/h
first choice	80 90	2 3
other choice	100	1

110

105

If drying temperature over than 110 ,it might cause materials blocking in barrel zone;if use moisture analysis meter,the temperture setting should be on 105 .



R							
40-150	160-170	180-185	190-210	190-215	180-205	180-190	50-70

1.Dawnprene TPV PVC

Dawnprene TPV is incompatible with PVC mateials,hence must clean the equipment before using.

2. 120mm×100mm×2mm,

Above testing data is tested by injection sample block, cutting by the sheet size is 120 × 100 × 2 .

3. 25%

Compression Set 25%

4.

The properties is typical performance,is not regarding as technical index or agreement.

5.

Any reprocessing must follow the above instructions,and ensure no content impurity.

6.

Above instructions for reference only,different equipment might have difference parameters,please adjust accordingly with different mold and product shape.

SHANDONG DAWN POLYMER CO.,LTD

: . 265703

Address:Zhenxing Road,Longgang Economic Zone,Longkou,Shandong, China. 265703

( ) 0086-535-8868588;( )0086-535-8833988

Tel:(Foreign Trade) 0086-535-8868588;(Domestic Trade)0086-535-8833988